Work Order ID 58111

April 26, 2010 1:22:28 PM

Required Date: 4/30/10



Page 1

Item ID:

D205-541-142

Accept



Setup Start



Revision ID:

Item Name:

Heli-Utility-Basket, RH

Start Date:

4/23/10

QC:

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID:

Customer:

Reference:

Approvals:

Date: Date:

Tooling: SPC (Y/N): Date:

Date:

Run

Qty

Start

Stop

Stop

Sequence ID/ Work Center ID Operation **Description** Set Up/ **Run Hours**

Draw Number Draw Rev.

Plan Code Accept Qty

Reject Reject Number

Insp. Stamp

Draw Nbr Revision Nbr D205-541 J D4041 Α

100

Document Control

DOCUMENT CONTROL

Memo

0.00

0.00

0.00

0.00

Photocopy bluefile & type labels per PPPD205-541-142

CHG001

130

Packaging

Packaging

Pick Kit

Memo

ADD PARTS TO KIT:

SEE ATTACHED PICKLIST

PER ECN 10-550

Work Order ID 58111

April 26, 2010 1:22:29 PM

Required Date: 4/30/10



Page 2

Item ID:

D205-541-142

Accept



Setup Start

Stop

Stop



Revision ID:

Item Name:

Heli-Utility-Basket, RH

Start Date:

4/23/10

Start Qty: 1.00

Req'd Qty: 1.00



Cust Item ID: Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

Date:

SPC (Y/N):

Set Up/

Run Hours

Date:

Number

Draw

Rev.

Draw Plan

Code

Accept Reject **Qty** Qty

Reject Number

Insp. Stamp

Sequence ID/ Work Center ID

140

Quality Control

Operation **Description**

QC4- 100% Inspect kits for completeness

0.00

150

Packaging Packaging

Packaging

Memo

Memo

0.00

0.00

Identify and pack for shipping as per PPPD205-541-142

Location:

PPP Rev:

160

QC21- Final Inspection - Work Order Release

0.00

Quality Control

Memo

0.00

10/05/201 10/05/201 MF 10-5-12

Dart Aerospace Ltd

w/o: 5	8111	WORK ORDER CHANGES										
DATE	STEP		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector					
		PARTS MISSIN. ADD PORTS & hit										
र्वाचीक	#100	D4051-042 B & 356008 at +1 parkit (uns en annul 1.1)			7.		13/05/12					
		up Pate Bom + ~10. ADD copy to of Bom 10 ~10	A	10.05.21								
							(2/08/12					

Part No: D205-541-142 PAR #:	Fault Category:	NCR: Yes No DQA:	Date:
Resolution:	Disposition:	QA: N/C Closed:	Date:

NCR:		WORK ORDER NON-CONFORMANCE (NCR)									
DATE	0750	Description of NC		Corrective Action Section B	Verification	Approval Chief Eng	Approval QC Inspector				
DATE	STEP	Section A	Initial Chief Eng					Section C			
							7 7 9 1 7 9				
	1 0 : 11: 1							ŀ			

NOTE: Date & initial all entries

*April 26, 2010 1:22:06 PM

Work Order ID: 58111 Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Oty: 1.00

Date

Issued

Component Item ID/

Item Name D205-541-142 Replacement Mfg/ Item ID Purch

Primary Bin ltem Location No Manufactured

Last Location Route Seq ID Unit of Qty on Hand Measure Each 1.0000

Remaining Qty To Pick 1.0000

Qty Issued

Status

Page 1

Heli-Utility-Basket, RH

Warehouse Location Loc Qty

Loc Code

1.0000

DSI 9302-011 \

Manufactured No 55974

Quarantine quar

130

Each

1.0000

Strut Modification

CHCZOO

Warehouse Location

Main Warehouse

MEZZ

23377

Loc Code

1 1

Each

Loc Oty

D2022-101

Spacer

No Manufactured

130

269.0000 2.0000

Warehouse Loc Qty Loc Code Location Main Warehouse ST504 269 45885 69 50746 100 52325 100

Picklist Print

April 26, 2010 1:22:06 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC



Start Date: 4/23/10

Required Date: 4/30/10

Start Oty: 1.00

Required Qty: 1.00

Component Item ID/

Replacement Mfg/ Item ID

Purch Manufactured

Primary Item Location No

No

Last Location

Route Seq ID 130

IPP Rev:B

Unit of Qty on Measure Hand Each 7.0000

Remaining Qty To Pick

Qty Issued Date Issued

Status

D2332-041

Lid Prop Assembly 6.69" long

Warehouse

Location Main Warehouse

1.0000

	Warehouse	Lo	c Oty	Loc Code		
	Location					
	Main Warehouse					
	ST512		7			
	57344		7			
)		130	f	393.7500 3.4166	~	

Loc Code

34.0000

Loc Code

D2464

3/4 Seal

で(D2464-0410) cut (1) at 41.00" D3953-9

Gas Spring Washer

Manufactured No

Manufactured

ST402

48173

393.75 393.75

Loc Qty

Each

2.0000

Cu/5/60

<u>Warehouse</u>	Loc Qty
Location	
Main Warehouse	
ST101	34
53642	34

130

April 26, 2010 1:22:06 PM

Work Order ID: 58111

Parent Item: Parent Item Name:

D205-541-142

Comments:

Heli-Utility-Basket, RH

IPP RevA: new issue DD 10.01.27 verified by:EC as per ecn10-550 DD verified by:EC



IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

	as	per ecn10-550 D	D verified by:EC										
5	Component Item ID/ Item Name D4048-042 Mounting Lug Assembly, RH	Replacement Item ID	Mfg/ Purch Manufactured	Bin Item No	Primary Location	Last Location	Route Seq ID 130	Unit of Measure Each	Qty on Hand 0.0000	Remaining Qty To Pick 1.0000	Qty Issued	Date Issued	Status
5	_D4048-6		Manufactured	No			130	Each	0.0000	1.0000	8068		
5	D4048-8 Mounting Lug		Manufactured	No			130	Each	0.0000	ر 1.0000 بالله كـــــــــــــــــــــــــــــــــــ	8020)
5	D4049-042 \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \ \		Manufactured	No			130	Each	0.0000	1.0000	R 23	le l	1) 1/10
(D4049-8* Mounting Lug, RH	140	Manufactured	No			130	Each	1.0000	1.0000	58082		2 - 10/5/06 (1)
1					Warehouse Location Main Ware	o <u>n</u>	<u>Loc C</u>	<u>Oty</u>	Loc Code				
5	D4048-9 Bushing	III	Manufactured	No	ENG 5	5964	130	I I Each	0.0000	6.0000	5972	1 / 1v	lypn (0)

April 26, 2010 1:22:06 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC



IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name D4050-1

Item ID

Replacement Mfg/ Purch Manufactured

Manufactured

Manufactured

Primary Bin Item Location No

Last Location

Route Seq ID 130

Unit of Measure Each 3.0000

Qty on Hand 1.0000

Remaining Qty Qty To Pick Issued Date Issued

Status

Strut

Warehouse Location Main Warehouse

> ST254 56409

56450

3 2 130 Each

Loc Qty

3.0000

Loc Code

D4050-3 Strut

No

Loc Oty

Loc Code

Location

Main Warehouse

Warehouse

No

ST254 46451

130

3 Each

3.0000 1.0000

D4050-8 Strut

> Location Main Warehouse ST254

Warehouse

3

Loc Oty

Loc Code

3

56452

April 26, 2010 1:22:07 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

Purchased

Purchased

as per ecn10-550 DD verified by:EC



IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name

D4052-1

Replacement Mfg/ Item ID Purch

Bin Primary Item Location No Manufactured

No

No

Last Location

130

Route Seq ID Unit of Qty on Measure Hand Each 10.0000

Remaining Qty To Pick 2.0000

Qty Issued Date Issued

Status

Eye Bolt

Warehouse Location

Loc Qty

Loc Code

Main Warehouse

ST110

56622

105057

10 10

Each

1,013.000 10.0000

56622

*AN3-5A



Bolt

Warehouse Location Loc Oty

130

130

Loc Code

Main Warehouse

ST350

1013 1013

Each

72.0000 1.0000

M105057

'AN3-7A



Bolt

Loc Qty

Loc Code

Warehouse Location

Main Warehouse

ST351 113539

114227

72 22

50

PC 144/270

Picklist Print

April 26, 2010 1:22:08 PM

Page 6

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC



Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name AN3-11A

Replacement Mfg/ Item ID

Purch Purchased

Purchased

Primary Bin Item Location No

Last Location Route Seq ID 130

IPP Rev:B

Unit of Measure Each

Qty on Hand 155.0000

Remaining Qty Qty To Pick Issued 4.0000

Date Issued

Status

Warehouse

Loc Qty

130

Loc Code

Location

Main Warehouse

ST351

110865

155 155

Each

969.0000 5.0000 L

No

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

ST356

112829 112933

113149

300 600

Loc Code

AN4-7A

Bolt

Purchased

No

130

Each

969

69

233.0000 1.0000

Warehouse Location

Main Warehouse ST356

113226

233

233

Loc Qty

M//3226

April 26, 2010 1:22:08 PM

Shop Packet Print

Page 6

April 26, 2010 1:22:09 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

Purchased

Purchased

as per ecn10-550 DD verified by:EC



IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Replacement Mfg/ Bin Primary Item Name Purch Item Location Item ID †AN4-12A Purchased No

Location

Last

Route Seq ID 130

130

Unit of Measure Each

Oty on Hand 247.0000 2.0000

Remaining Oty Qty To Pick Issued Date Issued

Status

Bolt

Warehouse Location Main Warehouse ST357

No

No

112314

247

Loc Qty

247 Each

Loc Code

113.0000 11.0000

AN4-14A

Warehouse Location

Main Warehouse

ST358

113359

130

Loc Qty

Each

Loc Code

113 113

Loc Qty

95

45

50

95.0000 1.0000

Loc Code

M1/3359

Warehouse Location Main Warehouse ST358 114129 114330

- April 26, 2010 1:22:09 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC



Warehouse

IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Loc Code

Required Qty: 1.00

									and the second second second second			
Component Item ID/	Replacement	Mfg/	Bin	Primary	Last	Route	Unit of	Qty on	Remaining	Qty	Date	Status
Item Name	Item ID	Purch	Item	Location	Location	Seq ID	Measure	Hand	Qty To Pick	Issued	Issued	Status
_ AN960-10 \		Purchased	No			130	Each	8,022.000	5.0000 / _			
Washer												

Loc Qty

			Location					
			Main Warehouse					
			ST348		8022			
			19356 5519		200 7822		5519	
AN960JD10L	Purchased	No		130	Each	4,415.000 20.0000	<u></u>	

wasner								
			<u>Warehouse</u>	Lo	e Qty	Loc Code		
			Location					
			Main Warehouse					
0			ST348		4415			****
, NA 51149 FO 463 P			110985		4415			M110285
	Purchased	No		130	Each	0.0000	2.0000	
								M114223
Washer								1 2 / 1 / 1 / 1

Purchased 0.0000 No 130 Each

lejo/4/27(1)

Washer

April 26, 2010 1:22:17 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC



IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name

AN960JD416L

Replacement Item ID

Mfg/ Purch Purchased

Purchased

Bin Primary Item Location No

No

Last Location Route Seq ID 130

Unit of Measure Each

Oty on Hand 483.0000

Remaining Qty To Pick 4.0000

Otv

Issued

M/\s183

Date Issued

Status

K14/4/270

Washer

Warehouse

Loc Oty

Loc Code

Location

Main Warehouse ST346

110153

130

483 Each

483

992

46

946

992.0000 13.0000

MS21042L3

Warehouse Location

Main Warehouse ST300

113537 113644 Loc Qty

Loc Code

April 26, 2010 1:22:17 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name

MS21042L4

Replacement Mfg/ Item ID Purch Purchased

Bin Primary Item Location No

Last Location Route Seq ID 130

Unit of Measure Each

Qty on Hand 1,302.000 20.0000

Remaining Qty Qty To Pick Issued

Date Issued

Status

Nint	

Warehouse	Loc Qty	Loc Code	
Location			
Main Warehouse			
ST139	2		
111827	2		
Main Warehouse			
ST300	800		
113422	112		
114108	680		M114108
9063	8		
Main Warehouse			
ST463	500		
114416	500		

- April 26, 2010 1:22:22 PM

Work Order ID: 58111

Parent Item:

D205-541-142

Parent Item Name:

Heli-Utility-Basket, RH

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

as per ecn10-550 DD verified by:EC

IPP Rev:B

Start Date: 4/23/10

Required Date: 4/30/10

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name

MS21043-4

Replacement Mfg/ Item ID

Purch Purchased Bin Primary Item Location No

Last Location

Route Seq ID 130

Unit of Measure Each

Qty on Hand 1,071.000 2.0000

Remaining Qty **Qty To Pick** Issued Date Issued

Status

Warehouse	Loc Qty	Loc Code	
Location			
OFFSHORE			
FG	40		
104603	40		
Main Warehouse			
ST301	1031		
112492	58		
113064	33		<u>m//3869</u>
113069	40		/
114181	400		
114348	500		

25.8 D205-541-043/-044/-045/-046/-141/-142 HELI-UTILITY-BASKET™ PARTS LIST

Qty -043	Qty -044	Qty	Qty	Qty	Qty	Part	Description
	-044	-045	-046	-141	-142	Number	
Χ					 	D205-541-043	HELI-UTILITY-BASKET, LH
	X					D205-541-044	HELI-UTILITY-BASKET, RH
		X			<u> </u>	D205-541-045	HELI-UTILITY-BASKET, LH
			Х			D205-541-046	HELI UTILITY-BASKET, RH
				X		D205-541-141	HELI-UTILITY-BASKET, LH
					X	D205-541-142	HELI UTILITY-BASKET, RH
			,	1	1	DSI 9302-011	STRUT MODIFICATION KIT (FOR D205-633 STEP INSTALLATION)
2*	2*				1	D2022-101	SPACER
				2	2	D2022-101	SPACER (FOR D205-633 STEP INSTALLATION)
1	1	1 .	1			D2199-1	STRUT
1	1	1	1			D2199-23	STRUT
1	1	1	1			D2199-25	STRUT
1*	1*	1*	1*			D2258-300	LABEL
1*	1*	1*	1*			D2332-041	PROP ASSEMBLY
				1	1	D2332-041	PROP ASSEMBLY (OPTIONAL)
				1	1	D2464-0410	NEOPRENE SEAL
1	1	1	1			D2498	MOUNTING LUG
1	1	1	1			D2499	MOUNTING LUG
1*	1*					D2512	BASKET LID ASSEMBLY
2	2	2	2			D2515	BUSHING
1*	1*	1*	1*			D2530	HANDLE ASSEMBLY
2*	2*	2*	2*			D2535	SPRING
2*	2*	2*	2*			D2537	BUSHING
2*	2*					D2931	BUMPER
1	1	1	1			D3052-1	MOUNTING LUG
1*			<u>-</u>			D3053-041	BASKET BASE ASSEMBLY, LH
	1*					D3053-041	BASKET BASE ASSEMBLY, LH
		1*				D3712-041	
		•	1*			D3712-041	BASKET BASE
		1*				D3712-042	BASKET BASE
			1*		ļ		LID ASSEMBLY
		6*	6*			D3713-042	LID ASSEMBLY
				2	2	D3723-1 D3953-9	BUSHING GAS SPRING SPACER
				(1)		D4041-011	(OPTIONAL)
					(1)	D4041-011	SHORT BASKET ASS'Y, LH
				1	- 🖖	D4048-041	SHORT BASKET ASS'Y, RH MOUNTING LUG ASS'Y
					1	D4048-041	1100111110 20071001
				1	D4048-5 MOUNTING LUG ASS'Y D4048-5 MOUNTING LUG		MOUNTING LUG ASS Y
			+	<u>'</u>	1	D4048-5 MOUNTING LUG D4048-6 MOUNTING LUG	
				1	 		
				MICCIATING EGG		MOUNTING LUG —	
					MOUNTING LUG		
		1000:1110		BUSHING			
- 1	1 D4049-041 MOUNTING LUG ASS'Y 1 D4049-042 MOUNTING LUG ASS'Y				LMOUNTING LUG ASS'Y		

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Revision: $\frac{3}{4049-1} = \frac{2}{2}$ $\frac{3}{4049-3} = \frac{2}{2}$ $\frac{3}{4049-2} = \frac{2}{2}$

D4048-1 = 4 D4048-3 = 2 D4048-4 = 2

25-00-00

Qty -043	Qty -044	Qty -045	Qty -046	Qty -141	Qty -142	Part Number	Description
				1		D4049-5	MOUNTING LUG -
					1	D4049-8	MOUNTING LUG
				1	1	D4050-1	STRUT
				1	1	D4050-3	STRUT
				1	1	D4050-5	STRUT
					1	D4050-8	STRUT
				(1)		D4051-041	GUARD (OPTIONAL)
					(1)	D4051-042	GUARD (OPTIONAL)
				2	2	D4052-1	EYE BOLT
				10	10		
				10	10	AN3-5A	BOLT
				1	1 1	AN3-7A	BOLT (OPTIONAL)
2*	2*	2*	2*	4	4	AN3-11A	BOLT (OPTIONAL)
					 _	AN3-16A	BOLT
2*	2*			5	5	AN4-6A	BOLT
2	2	2	2			AN4-7A	BOLT
3	3	3	3	2	1 2	AN4-7A	BOLT
9	9	9	9			AN4-12A	BOLT
2	2	2	2	44	44	AN4-13A	BOLT
	1			11	11	AN4-14A	BOLT
		3*	3*	1	1	AN4-16A	BOLT
1*	1*	1*	1*		<u> </u>	AN4-20A	BOLT
1*	1*	1*	1*			AN4-22A	BOLT
1	1	1				AN4-24A	BOLT
1	1	1	1			AN5-7A	BOLT
4*	4*	4*	4*			AN5-13A	BOLT
4	4	4	-4"			AN5-17A	BOLT
				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
				20	20)	AN960JD10L	WASHER (OR NAS1149D0332J)
2*	2*	6*	6*			AN960JD416	WASHER (OR NAS1149D0463J)
				2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
2*	2*	2*	2*	4	4	AN960JD416L	WASHER (OR NAS1149D0416J)
4*	4*	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	3	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
2	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	4*	4*	4*			AN970-4	WASHER
2*	2*					MS20600AD4W3	RIVET
2*	2*	2*	2*	8	8\	MS21042L3	NUT (OR MS21042-3)
				5	رح	MS21042L3	NUT (OR MS21042-3) (OPTIONAL)
4*	4*	5*	5*			MS21042L4	NUT (OR MS21042-4)
16	16	16	16	. 20	20	MS21042L4	NUT (OR MS21042-4)
				2	2	MS21043L4	NUT (OR MS21043-4)
4*	4*	4*	4*			MS21042L5	NUT (OR MS21042-5)
2	2	2	2			MS21042L5	NUT (OR MS21042-5)

^{* =} ASSEMBLED AT DART

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25-00-00

REFERENCE ONLY

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WEIGHT AND BALANCE 4.9



Installation	Weight	LAT	TERAL	LONG	ITUDINAL
	:	Arm	Moment	Arm	Moment
0205 541-043	118 lb	- 63.13 in	- 7449 in-lb	132:25 in	15606 in-lb
Hea Charly Cecker TM	53.6 kg	- 1.60 m	- 85.8 m-kg	3.36 m	180.1 m-kg
7070314401044	113 lb	+ 63.13 in	+ 7449 in-lb	132.25 in	15606 in-lb
Hell this was contact this	53.6 kg	+ 1,60 m	+ 85.8 m-kg	3.36 m	180.1 m-kg
1564 57 (24)	.104 lb	- 63.13 in	- 6566 in-lb	132.25 in	13754 in-lb
tight of My Properties	47.3 kg	- 1.60 m	- 75.7 m - kg	3.36 m	158.9 m-kg
D205 6 1 64c	104 lb	+ 63.13 in	+ 6566 in-lb	132.25 in	13754 in-lb
Hetalithy Branding	47.3 kg	+ 1.60 m	+ 75.7 m-kg	3.36 m	158.9 m-kg
D2u5-747-047	14 lb	- 76.11 in	- 1066 in-lb	126.56 in	+ 1772 in-lb
Hell Access-1000 TM	6.4 kg	- 1.93 m	- 12.4 m-kg	3.21 m	+ 20.5 m-kg
D205-541-040	14 lb	+ 76.11 in	+ 1066 in-lb	126.56 in	+ 1772 in-lb
Hall Access Step 7M	6.4 kg	+ 1.93 m	+ 12.4 m-kg	3.21 m	+ 20.5 m-kg
15:08 F81 18	69 lb	- 59.9 in	- 4133 in-lb	161.6 in	+ 11150 in-lb
He substitution of the	31.4 kg	- 1.5 m	47.1 m-kg	4.1 m	+ 128.7 m-kg
(02.79 a 3 f 3 m)	69 lb	+ 59.9 in	+ 4133 in-lb	161.6 in	+ 11,150 in-lb
He's telling-Branket Tel	31.4 kg	+ 1.5 m	+ 47.1 m-kg	4.1 m	+ 128.7 m-kg

5.6 97-833 LIST HELI-UTILITY-BASKET™

	Tage 1	.lly	Qty	Qty	Qty	Part	Description
124	-13.0	4140	-046	-141	-1.52	Number	MANAGEMENT BUILDING CONTINUES CONTINUES TO STANDARD TO STANDARD CONTINUES OF STANDARD CO
						D205-541-043	HELI-UTILITY-BASKET, LH
*				L		D205-541-044	HELI-UTILITY-BASKET, RM
Ĺ		X				D205-541-045	HELI-UTILITY-BASKET, LH
			χ			D205-541-046	HELI UTILITY-BASKET, RH
1				X		D205-541-141	HELI-UTILITY-BASKET, LH
			٠.		, х	D205-541-142	HELI UTILITY-BASKET, RH
*				1	1	DSI 9302-011 /	STRUT MODIFICATION KIT (FOR
<u>.</u>			,				D205-633 STEP INSTALLATION)
	2				<u> </u>	D2022-101	SPACER
		1		2	2	D2022-101	SPACER (FOR D205-633 STEP
£	·		~~~	<u> </u>	<u> </u>		INSTALLATION)
		1	1			D2199-1	STRUT
		1	1			D2199-23	STRUT
1	7	1 (1			D2199-25	STRUT
1.	اد ود	4.3	1*			D2258-300	LABEL
1		1*	1* .			D2332-041	PROP ASSEMBLY
)	1	1	D2332-041	PROP ASSEMBLY (OPTIONAL)
-				1	1	D2464-0410 /	NEOPRENE SEAL
1		4	1		T	D2498	MOUNTING LUG
1		1	1			D2499	MOUNTING LUG .
	18		***************************************		T	D2512	BASKET LID ASSEMBLY

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		— - 								•
W/O:			WC	GES					<u>, , , , , , , , , , , , , , , , , , , </u>	
DATE	STEP	PRO	OCEDURE CHAI	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

		•								
							·			
Part No	:	PAR #:	Fault Cate	jory:	NCR	: Yes I	No DQ	A:	Date:	
		solution:								
NCR:			WORK ORDE	ER NON-CONFORM	ANCE	(NCR)			***
DATE	STEP	Description of NC		ction B	Verific	ation	Approval	Approval		
	0.2.	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	Secti		Chief Eng	QC Inspector
									•	
·										,

NOTE: Date & initial all entries



D205-541 Page 30 of 32

City	Ocy	Qty	Qty	Qty	Qty	Part	Description
-043	-CAA	-045	-046	-141	-142	Number	
2	2	2.	2		<u> </u>	D2515	BUSHING
2	7	1"	1*			D2530	HANDLE ASSEMBLY
2.	2* 1	2*	2*			D2535	SPRING
17	27*	2*	2*			D2537	BUSHING
27	2*					D2931	BUMPER
1	1	1	1			D3052-1	MOUNTING LUG
						D3053-041	BASKET BASE ASSEMBLY, LH
	1*					D3053-042	BASKET BASE ASSEMBLY, RH
		1 *				D3712-041	BASKET BASE
7		'	1*			D3712-042	BASKET BASE
(#.) 14 a d America		1:				D3713-041	LID ASSEMBLY
	*******	'en e 2 es 20e in escape e 11 e 12 1 1	1*			D3713-042	LID ASSEMBLY
		6"	6*	1		D3723-1	BUSHING
Ž				2	2	D3953-9 /	GAS SPRING SPACER (OPTIONAL)
		,		1	T	D4041-011	SHORT BASKET ASS'Y, LH
-			ļ		1	D4041-012	SHORT BASKET ASS'Y, RH
\$	1		!	1		D4048-041	MOUNTING LUG ASS'Y
		1	1		1	D4048-042 ,	MOUNTING LUG ASS'Y
)	1		D4048-5	MOUNTING LUG
		: :	!		1	D4048-5 1	MOUNTING LUG
		· I and a second second second second second	1	1		D4048-7	MOUNTING LUG
-				1	1	D4048-8 4 *	MOUNTING LUG
		,	(6	6	D4045-9 /	BUSHING
	····		1	1		D4049-041	MOUNTING LUG ASS'Y
,	} ~~~~~ ~~ }				1	D4049-042 /	MOUNTING LUG ASS'Y
			!	1		D4049-5 .	MOUNTING LUG
1	,)	:		11	D4049-8 /	MOUNTING LUG
		(14-17), 14-14-14-14-14-14-14-14-14-14-14-14-14-1	<u> </u>	1	1	D4050-1 4	STRUT
				1	1	D4050-3 /	STRUT
-		/	1	1	T	D4050-5 1	STRUT
(1	1 1	D4059-8	STRUT
:			<u> </u>	1	1	D4051-041	GUARD (OPTIONAL)
Ţ		}	l	1	(9)	D4051-042	GUARD (OPTIONAL)
1		·	i	2	2	D4052-1	EYE BOLT
		}	<u> </u>	†	i		
1		(10	10	AN3-5A	BOLT
h	(· · · · · ·		ļ	1	1	AN3-7A	BOLT (OPTIONAL)
	(,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	} 	· · · · · · · · · · · · · · · · · · ·	4	4	AM3-11A /	BOLT (OPTIONAL)
2"	1 2.	2'	2*	<u> </u>	1	AN3-16A	BOLT
	1	, .	-	5	5	AN4-6A	BOLT
1-27-	1 2		[AN4-7A	BOLT
7 2	<u> </u>	2	2	1	1.6	AN4-7A	BOLT
5	 	3	3	2	2	AN4-12A I	BOLT
1-5-	:	- 9	9	 	 	AN4-13A	BOLT
<u></u>		2	2	11	11	AN4-14A	BOLT
	ga swathia as E		<u> </u>	1 1	1	AN4-16A /	BOLT
-		3*	3*	 	† -	AN4-20A	BOLT

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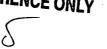
Revision: J

Date: 10.03.08

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES												
DATE	STEP	PRO	OCEDURE CHA	NGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector				
Part No	:	PAR #:	Fault Cate	gory:		NCR: Yes	No DQA:		Date: _					
Resc		esolution:												
NCR:			WORK ORDI	NFORMAN	CE (NCF	1)								
DATE	STEP	Description of NC	Corrective Action Se				Verifica	tion	Approval	Approval				
		Section A	Initial Chief Eng	Action Do	escription of Eng	Sign 8 Date	Section C		Chief Eng	QC Inspector				
						:								
		. !		•	ant .			-	_					
7	,	•			·									
										:				

NOTE: Date & initial all entries



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Oty -043	Q24 -044	Qty -045	Qty -046	Qty -141	Qty -142	Park Number	Description
1* :	17	. 1*	1*			AN4-22A	BOLT
1*	1*	1*	1*			AN4-24A	BOLT
1		1	1			AN5-7A	BOLT
i		1	1			AN5-13A	BOLT
4+	4	4*	4*			AN5-17A	BOLT
3				5	5	AN960-10	WASHER (OR NAS1149F0363P) (OPTIONAL)
				20	, 20	AN960JD10L	WASHER (OR NAS1149D0332J)
2*	2*	6 *	6*			AN960JD416	WASHER (OR NAS1149D0463J)
				2	2	AN960-416	WASHER (OR NAS1149F0463P) (OPTIONAL)
27	27	27	27	36	36	AN960JD416	WASHER (OR NAS1149D0463J)
21	2'	2*	2*	4	4	AN960JD416L /	WASHER (OR NAS1149D0416J)
41	4.	4*	4*			AN960JD516	WASHER (OR NAS1149D0563J)
3	٠ ن	3	3			AN960JD516	WASHER (OR NAS1149D0563J)
ż :	2					AN960JD8	WASHER (OR NAS1149DN832J)
4*	4,*	4.5	ç.			AN970-4	WASHER
2*	~ t					MS20600AD4W3	RIVET
2, 1	2	2*	2*	8	8	MS21042L31	NUT (OR MS21042-3)
			}	5	5	MS21042L3	NUT (OR MS21042-3) (OPTIONAL)
4.	4.		5*			MS21042L4	NUT (OR MS21042-4)
16	15	16	16	20	(20	MS21042L4	MUT (OR MS21042-4)
			}	2	; 2	MS21043L4	NUT (OR MS21043-4)
4.4	4		4*			MS21042L5	NUT (OR MS21042-5)
r.		2	2			MS21042L5	NUT (OR MS21042-5)
			1				# 1 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1

^{* =} ASSEMBLED AT DART

6.0 PARTS LIST HELI-ACCESS-STEP™

Qny -347	Oty -048	Part Number	Description
name on announce of the	ALT DE PRESIDENCE MANAGEMENT PRO-	D205-541-047	HELI-ACCESS-STEP, LH
	X	D205-541-048	HELI-ACCESS-STEP, RM
		·	
4		D3724-041	STEP ASSY, LH
	4	D3724-042	STEP ASSY, RH
2	2	D3731-1	PLATE
2	2	D3751-1	SHIM
6	€	AN4-13A	BOLT
ē .	6	: AN4-14A	BOLT
24	24	AN960JD416	WASHER
12	12	MS21042L4	NUT (OR MS21042-4)

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Date: 10.03.08

Dart	Aer	osp	ace	Ltd
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	-									-6 /		
W/O:		WORK ORDER CHANGES										
DATE	STEP	PRO	OCEDURE CHAI	IGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		

			,									
Part No		PAR #:		jory:		R: Yes	No DQ	<u> </u> 4 :	Date:	<u> </u>		
	Res	solution:	Disposition	:	QA	N/C Cld	sed:		Date: _			
NCR:			WORK ORDER NON-CON						1			
DATE	STEP	Description of NC	<u></u>	ection B	0: 0	Verific	ation	Approval	Approval			
		Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	& Section C		Chief Eng	QC Inspector		
)									
							.					
L .												
					7.7							

NOTE: Date & initial all entries

Picklist Print

February 9, 2010 3:25:21 PM

Work Order ID: 55974

Parent Item: D205-541-142

Heli-Utility-Basket, RH Parent Item Name:

Comments:

IPP RevA: new issue DD 10.01.27 verified by:EC

Start Date: 2/08/10

Start Qty: 1.00

Required Date: 2/19/10

Page 13

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
D4048-9 Bushing		Manufactured	No			130	Each	8.0000	6.0000 ک	5972		C
				Warehou	160	Local	Oto	Loo Codo				

			Y	Varehouse	Loc Oty		Loc Code			
				Location						
			N	1ain Warehouse						
٠				ENG		8				
				55693		8				1
		Manufactured	No		130	Each	0.0000	1.0000	_	
									26030	te
ı	D4050-3	Manufactured	No		130	Each	0.0000	1.0000		
									56021	
		Manufactured	No		130	Each	0.0000	. 1.0000		
5		anaraotaroa							56085	W
	Strut D4051-042	Manufactured	No		130	Each	0.0000	1.0000		
		Mandiactured				244.1	0.000		560280	
	Bar Deflector Assembly, RH D4052-1	Manufactured	No		130	Each	0.0000	2.0000		. /
5	Eye Bolt	Triditalavtal vd							56369	Cup/22